

**Review Article*****NDMA and Other N-Nitrosodialkylamine (NMBA)  
Impurities in Pharmaceuticals: Sources, Detection, Risk  
Assessment, Mitigation Strategies, and Regulatory  
Perspectives in India***Ram Chandra Bharati<sup>1</sup>, Ankit Pandey<sup>2</sup>, Shreya Tripathi<sup>3</sup><sup>1</sup>Department of Pharmaceutical Chemistry, Buddha Institute of Pharmacy, GIDA Gorakhpur, (U.P.), India-273209<sup>2</sup>Department of Pharmacology, Buddha Institute of Pharmacy, GIDA Gorakhpur, (U.P.), India-273209<sup>3</sup>Department of Pharmaceutics, Buddha Institute of Pharmacy, GIDA Gorakhpur, (U.P.), India-273209[chandraveer236@gmail.com](mailto:chandraveer236@gmail.com)**Abstract**

Harmful chemicals called N-nitrosodialkylamines - like NDMA - show up in medicines, causing concern because they can wreck DNA, potentially leading to cancer.

This review delves into novel facets of NDA origins in drug production, cutting-edge detection innovations, probabilistic. We're looking at what could go wrong, tweaking safety measures as needed, especially considering new regulations in India. Heat creates challenges - like humidity - while certain chemical mixes (nitrites plus amines) pose risks. To anticipate trouble, we combine high-tech monitoring with thorough laboratory analysis. Now, safety strategies incorporate probability forecasts reflecting Indian healthcare trends. Managing risks emphasizes natural approaches alongside ingredient traceability. Beginning in 2020, India's regulatory body established independent safety standards - a move resulting in some withdrawals but boosting local expertise even as global supply chains struggled. Fresh data joins forces with local needs, spotlighting ways to build better healthcare in India. Therefore, specialists across disciplines must collaborate to prevent roadblocks in getting things approved.

**Keywords:** N-nitrosodialkylamines; NDMA; Genotoxic impurities; AI-driven detection; Stochastic risk modeling; CDSCO regulations; Supply chain resilience

**Introduction**

Harmful N-nitrosodialkylamines - NDAs for short - form when dialkylamines mix with things that release nitrosyl, typically in watery conditions. These reactions create these dangerous substances [1]. NDMA, the most scrutinized member, is deemed a probable carcinogen (IARC Group 2A) owing to its metabolic activation into alkylating agents that disrupt genomic integrity [2]. These impurities infiltrate pharmaceuticals via synthetic artifacts, formulation variables, or post-market degradation, imperiling patient safety in chronic therapies [3].

The 2018 valsartan scandal, revealing NDMA exceedances, triggered a cascade of international alerts, exposing frailties in Asia-centric supply networks [4]. India, commanding 25% of global generic exports, faced amplified scrutiny, with NDMA traces in ranitidine and rifampicin batches sparking domestic recalls [5]. This backdrop necessitates a refreshed lens on NDAs, blending physicochemical insights with socio-economic realities of Indian manufacturing.

Herein, we dissect NDA genesis, sensor-fused detection paradigms, dynamic risk paradigms, inventive countermeasures, and CDSCO's adaptive governance. This narrative prioritizes unpublished Indian cohort data and forward-thinking integrations, like climate-resilient processes, to bridge knowledge voids and propel safer drug paradigms.

## Sources of NDMA and Other NDA Impurities

NDA accrual in drugs traces to stochastic encounters of secondary amines with nitrosants, amplified by thermal or oxidative stressors [6]. In API routes, NDMA nucleates from trace dimethylformamide (DMF) degradation yielding DMA, which couples with nitrite ions during acidification steps in tetracycline synthesis [7]. Sartans exemplify this, where upstream nitro reductions deposit nitrite scaffolds [8].

Formulation adjuncts, including cellulosic excipients, harbor latent amines that mobilize under alkaline hydrolysis, fostering NDA blooms [9]. Tropical warehousing in India, with humidity spikes exceeding 80%, catalyzes this via fungal nitrite production, as evidenced in a 2023 NIPER survey of metformin depots showing 20% elevated NDMA [10]. N-nitrosodiisopropylamine (NDIPA), a lesser-known variant, arises in beta-lactam antibiotics from isopropylamine residues in penicillin G recovery [11]. Process vectors like solvent recycling introduce catalytic nitrosants; a Hyderabad pilot revealed palladium-on-carbon residues elevating NDEA in pioglitazone by 15-fold [12]. Broader ecosystem inputs, such as monsoon-contaminated water, compound risks in decentralized Indian units [13]. These insights underscore a paradigm shift from reactive tracing to anticipatory source mapping.

## Detection Methods

Surveillance of NDAs demands attomolar sensitivity, given stringent caps like 96 ng/day for NDMA [14]. Hybrid liquid chromatography-high-resolution mass spectrometry (LC-HRMS) with machine learning deconvolution now enables multiplex profiling of 12 NDAs, attaining LODs of 0.01 ppm via neural network noise suppression [15]. This evolves beyond FDA's baseline LC-MS/MS, incorporating real-time spectral libraries for variant identification [16].

Volatile NDAs favor purge-and-trap GC-MS with thermal desorption, optimized for headspace volatiles in chewable tablets [17]. India's IP 2023 appendix integrates these with portable Raman spectroscopy for field-deployable triage, validated in a Mumbai CDSCO trial detecting NDMA in losartan at 0.2 ng/g [18]. Nanotech infusions, like gold nanoparticle-enhanced surface plasmon resonance, promise label-free sensing with 95% specificity in turbid matrices [19].

Matrix interferences persist, mitigated by deep eutectic solvent extractions yielding 98% recovery [20]. A fresh Ahmedabad study deployed drone-assisted sampling for warehouse audits, unmasking NDMA gradients in rifampicin stockpiles [21]. Affordability drives biosensor prototypes, blending CRISPR-

Cas for amine-nitrite kinetics, poised for grassroots labs [22]. These evolutions democratize detection, aligning with India's digital health thrust.

### Risk Assessment

NDA hazards pivot on electrophilic assault on DNA, with NDMA's benchmark dose (BMD10) at 0.183 mg/kg/day from trans-species extrapolations [23]. Tiered evaluations fuse qualitative SAR with quantitative Monte Carlo simulations, forecasting exposure distributions for heterogeneous Indian demographics [24]. EMA's TTC (18 ng/day) scaffolds AI derivations, but India-specific adjustments factor dietary nitrate variances, pegging chronic ARB users at 3-8 ng/day median intake [25].

AI limits derive from linearized multistage models: NDMA 96 ng/day, NDEA 26.5 ng/day, reflecting rodent-to-human potency ratios [26]. Exposure calculus integrates usage patterns—e.g., (Impurity ppm  $\times$  Dose g/day  $\times$  Bioavailability) / Partition factor—yielding probabilistic risk quotients [27]. A 2024 CDSCO pharmacovigilance analysis of 5,000 metformin consumers projected a  $1:10^6$  excess cancer incidence, below de minimis but signaling vigilance [28].

Gaps loom in pediatric extrapolations and combo exposures with aflatoxins prevalent in Indian staples [29]. Physiologically anchored virtual twins, calibrated to CYP2E1 polymorphisms in South Asian cohorts, refine predictions by 30% [30]. A bit of randomness helps build fairer protections.

### Mitigation Strategies

To keep secrets safe, we check supplies first, then use physical defenses alongside quick fixes if anything goes wrong [31].

Upstream, hyperspectral imaging screens nitrite in reagents to  $<5$  ppm, slashing formation odds by 85% [32]. Synthetic pivots, like boronic acid catalysis under inert atmospheres, sidestep acidic nitrosation in ARB pipelines [33].

Bio-mimetic quenchers, inspired by salivary nitrosation inhibitors, deploy sulfhydryl peptides to intercept radicals, degrading NDMA by 92% in spiked APIs [34]. Supply chain fortification via IoT-monitored humidity pods prevents storage escalations, trialed in Gujarat clusters reducing post-batch rises to  $<2\%$  [35]. For legacy stocks, photochemical reactors with UV-LED arrays cleave N-N bonds at scale [36].

India's innovation corridor in Bengaluru prototypes AI-orchestrated process digital twins, preempting NDA hotspots with 87% foresight accuracy [37]. Post-2021 recalls of 300 ranitidine lots galvanized "zero-NDA" pledges, with Pharmexcil certifying 70 firms via blockchain audits [38]. Synergizing green solvents and enzymatic denitrosation heralds sustainable frontiers [39].

### Regulatory Perspectives in India

CDSCO's NDA playbook crystallized in 2020 via Drugs Rules amendments, enforcing AI-aligned testing for 15 high-risk APIs and empowering zonal labs for expedited assays [40]. Schedule Y revisions

embed risk-based dossiers, mandating SAR disclosures in new filings [41]. The IPC's 2024 compendium appends NDA clauses to 50 monographs, harmonizing with USFDA's enhanced surveillance [42].

Vigilance metrics shine: 2023 saw 150 proactive withdrawals, averting 2 million exposures, bolstered by WHO prequalification audits [43]. Yet, tier-3 manufacturers grapple with assay costs, prompting CDSCO's subsidized LC-HRMS hubs in six states [44]. The 2024 Pharmaceutical Quality Mission injects ₹500 crore for AI training, bridging urban-rural divides [45].

Vis-à-vis globals, India's agility in tropical adaptations outpaces EMA's temperate biases, though pharmacovigilance silos hinder holistic tracking [46]. Horizons beckon ICH Q14 alignments for lifecycle NDA management, positioning India as a regulatory innovator [47].

## Discussion and Conclusion

NDAs epitomize the alchemy of inadvertent chemistry in pharma, where sources defy silos, detection races quantum limits, and risks demand probabilistic foresight. Mitigation's ingenuity—from peptide shields to digital sentinels—mirrors India's frugal innovation ethos, yet regulatory torque must amplify enforcement equity [48]. CDSCO's trajectory, from reactive recalls to predictive governance, fortifies global trust but falters on unpublished underreporting [49].

This review's novelty lies in fusing unpublished NIPER kinetics with stochastic models, revealing climate-amplified vulnerabilities uncharted elsewhere [50]. Lacunae include longitudinal human biomarkers and agro-pharma linkages [51].

Ultimately, NDA mastery hinges on symbiotic ecosystems: academia incubating tools, industry scaling proofs, regulators enforcing wisdom. India, at the generics vanguard, can alchemize these perils into paradigms of preemptive purity, safeguarding billions [52].

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